



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED #	DRAWING NO. DSI 9324	REV. A SHEET 1 OF 1
DATE 06.03.24		TITLE BOLT SUBSTITUTION	SCALE NTS
A	06.03.24	NEW ISSUE	

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS IIN-D412-702 REV. C
REF. CANADIAN STC: SH04-7 ISSUE 3
REF. FAA STC: SR01997NY

PURPOSE:

Variations in some aircraft, such as repairs or different insulation blankets, means that the MS24694-S152 screws used to attach the D3196-1/-3 bars are not always sufficiently long to properly secure the bars.

CHANGE:

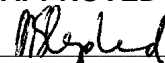
For the D412-702-011/-013/-017/-021/-023/-027 kits, when installing D3196-1 or D3196-3 bars into the aircraft, it is acceptable to use longer MS24694-Sxxx screws instead of the MS24694-S152 screws called up in Installation Instructions IIN-D412-702.

MS24694-S154 screws have been added to kits for optional use as follows:

QTY -011	QTY -013	QTY -017	QTY -021	QTY -023	QTY -027	P/N	Description
X						D412-702-011	13-Man Shoulder Harness Kit
	X					D412-702-013	5-Man Shoulder Harness Kit
		X				D412-702-017	4-Man Side Facing Shoulder Harness Kit
			X			D412-702-021	13-Man Shoulder Harness Kit, 4-point
				X		D412-702-023	5-Man Shoulder Harness Kit 4-point
					X	D412-702-027	4-Man Side Facing Shoulder Harness Kit, 4-point
8	2	6	8	2	6	MS24694-S154	Screw

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY: 
D. SHEPHERD (DE # 02)

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